

# Work Order ID 52899

October 19, 2009 12:34:05 PM



Page 1

Item ID: D2281

Accept



Setup Start



Revision ID: G

Stop



Item Name: Jack Saddle

Start Date: 10/19/09 Start Qty: 50.00



Cust Item ID:

Required Date: 11/02/09 Req'd Qty: 50.00



Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date: 09-10-19

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2281

Rev G

*Pto →*

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2281 ☒ Dwg Rev: G ☐ Prog Rev: G ☐ 2-  
Deburr if necessary

*AB 9-10-26*

*(59)*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

*AB 9-10-26*

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

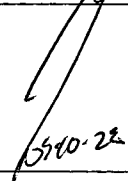
Quality Control

*⇒ 809/10/26*

*count*

*(258)*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
9/10/26	100	Took one D2281 for inspection employee	S	9/14/26	10	 9/10/26	S 9/10/26	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Cust Item ID:

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Customer:




Reference:

Approvals: Process Plan: Date: Tooling: Date:

QC: Date: SPC (Y/N): Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Small Fab	Small Fab	0.00							
Small Fab	Memo	0.00	N/A Done @ 11:00						
Small Fab	Debur								
140  Brake NC	NC BRAKE	0.00							
Brake NC	Memo	0.00	SB 09/10/27						
Brake NC	Form as per D2281 using D2281-T2								
150  QC	QC5- Inspect part completeness to step on W/O	0.00							
Quality Control	Memo	0.00	2) 8/21/07						

50 d

conten  
(756) d

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Start Date: 10/19/09 Start Qty: 50.00

Required Date: 11/02/09 Req'd Qty: 50.00

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Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 Packaging	Identify as per dwg & Stock Location: 52676	0.00				50	09	10	28
Packaging	Memo	0.00		58x					
170 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

69-10-28  
mf 09-10-28

# Picklist Print

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Page 1

Work Order ID: 52899

Parent Item: D2281RevG

Parent Item Name: Jack Saddle



Comments:

Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 50.00

Required Qty: 50.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S14GA 		Purchased	No			100	sf	34.1152	6.5789 	7.7631		
304SS sheet .080												

18 9-10-20

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	34.1152	
110993Q	34.1152	

110993



<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	52899
<b>Description:</b> Jack Saddle		<b>Part Number:</b>	D2281
<b>Inspection Dwg:</b> D2281 <b>Rev:</b> G		<b>Page 1 of 1</b>	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.468	+/-0.010	4.470	✓			
4.114	+/-0.010	4.114	✓			
2.933	+/-0.010	2.933	✓			
1.535	+/-0.010	1.538	✓			
0.354	+/-0.010	.353	✓			
0.354	+/-0.010	.354	✓			
0.604	+/-0.010	.604	✓			
2.000	+/-0.010	1.997	✓			
3.396	+/-0.010	3.395	✓			
3.646	+/-0.010	3.647	✓			
4.000	+/-0.010	4.004	✓			
1.525	+/-0.010	1.522	✓			
2.475	+/-0.010	2.472	✓			
Ø0.323	+0.006/-0.001	.326	✓			
0.080	+/-0.010	.074	✓			

<b>Measured by:</b>	B	<b>Audited by:</b>	S	<b>Prototype Approval:</b>	N/A
<b>Date:</b>	9-10-26	<b>Date:</b>	09/10/26	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	06.09.08	New Issue	KJ/JLM	<i>[Signature]</i>